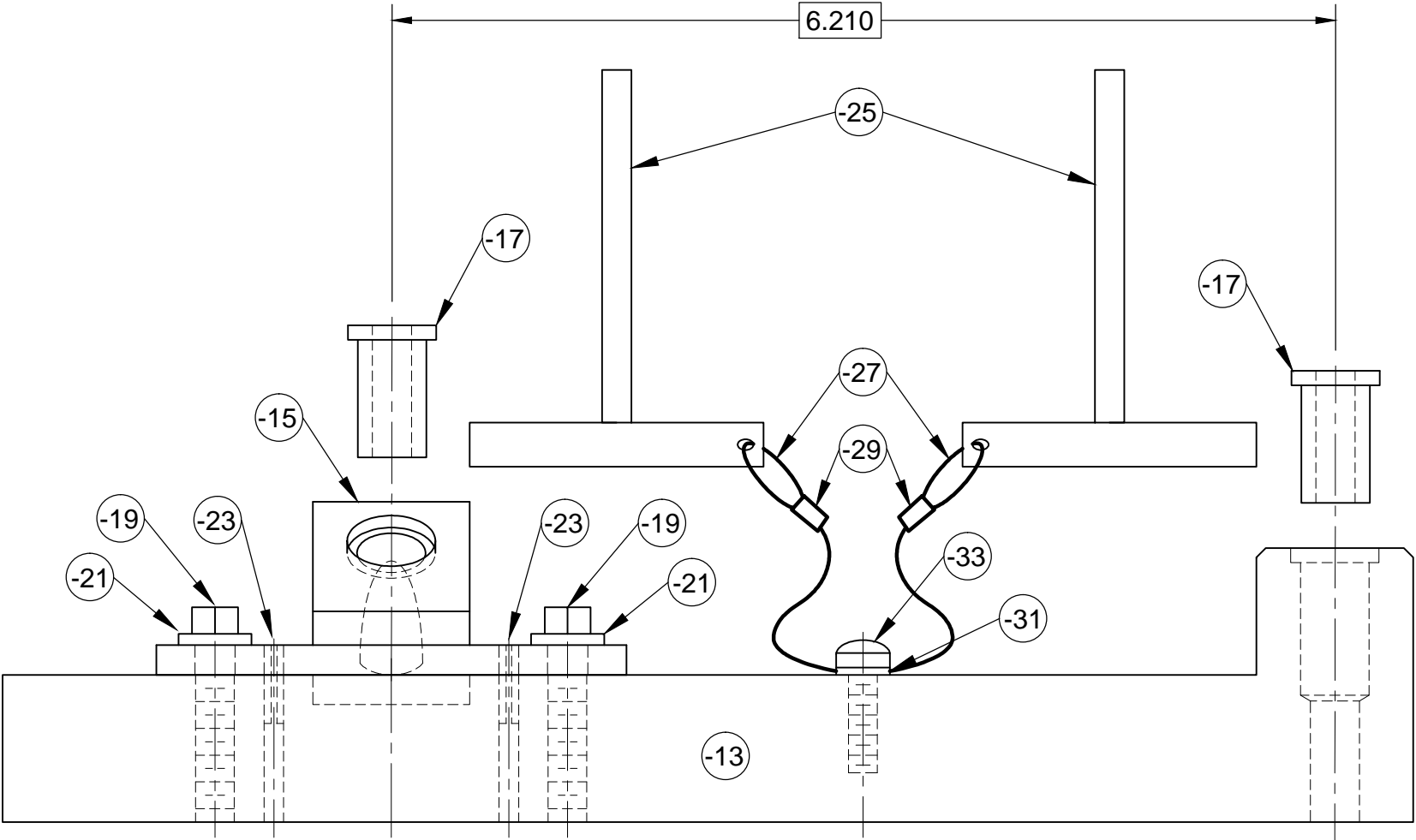


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-15 LOCATOR HT., WAS 1.13 ±.010, NOW 1.105 ±.005 TO MATCH ROTATION OF PITCH LINK CENTER LINE.	8/21/09	WP	
2	CH'D -25 T-PIN FROM BUY OUT TO BEING MACHINED Ø.2490 TO Ø.2485 PER DAVE, ADDED PAGE 2, ADDED NOTE, CH'D MATERIAL FROM PLATED STEEL P/N'S -19, -21, -23, -33 PER RW.	11/19/09	RJC	RW



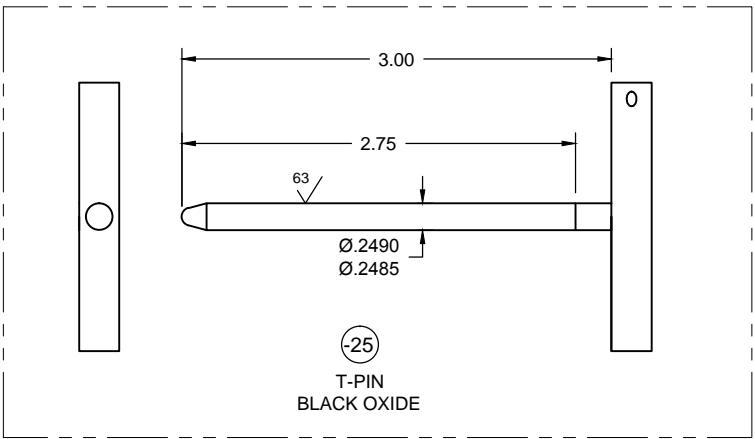
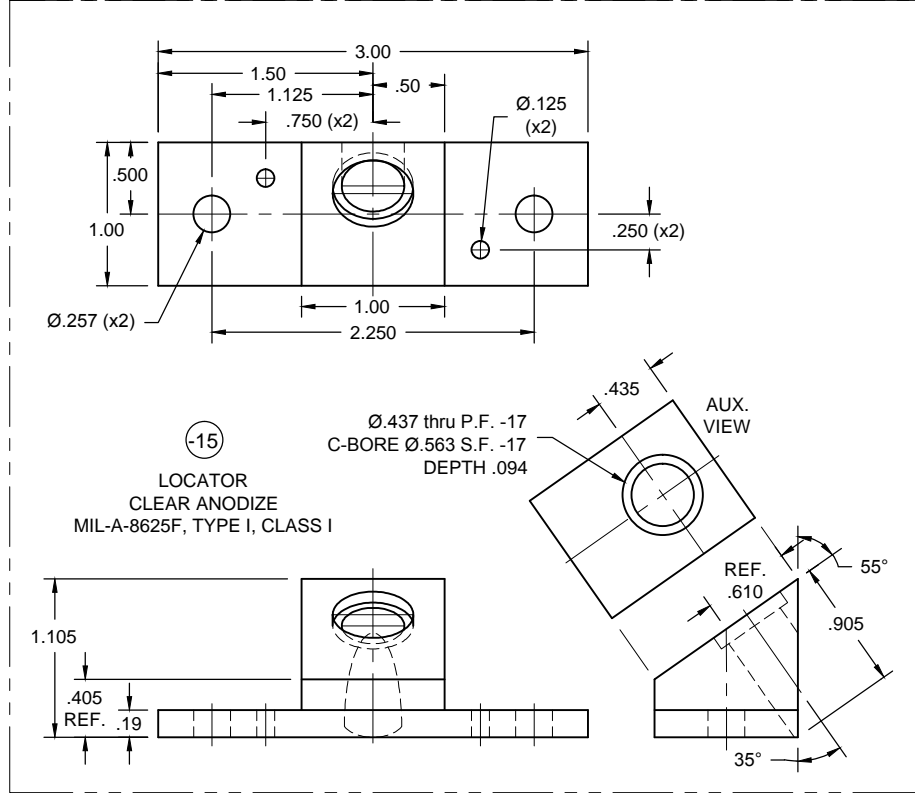
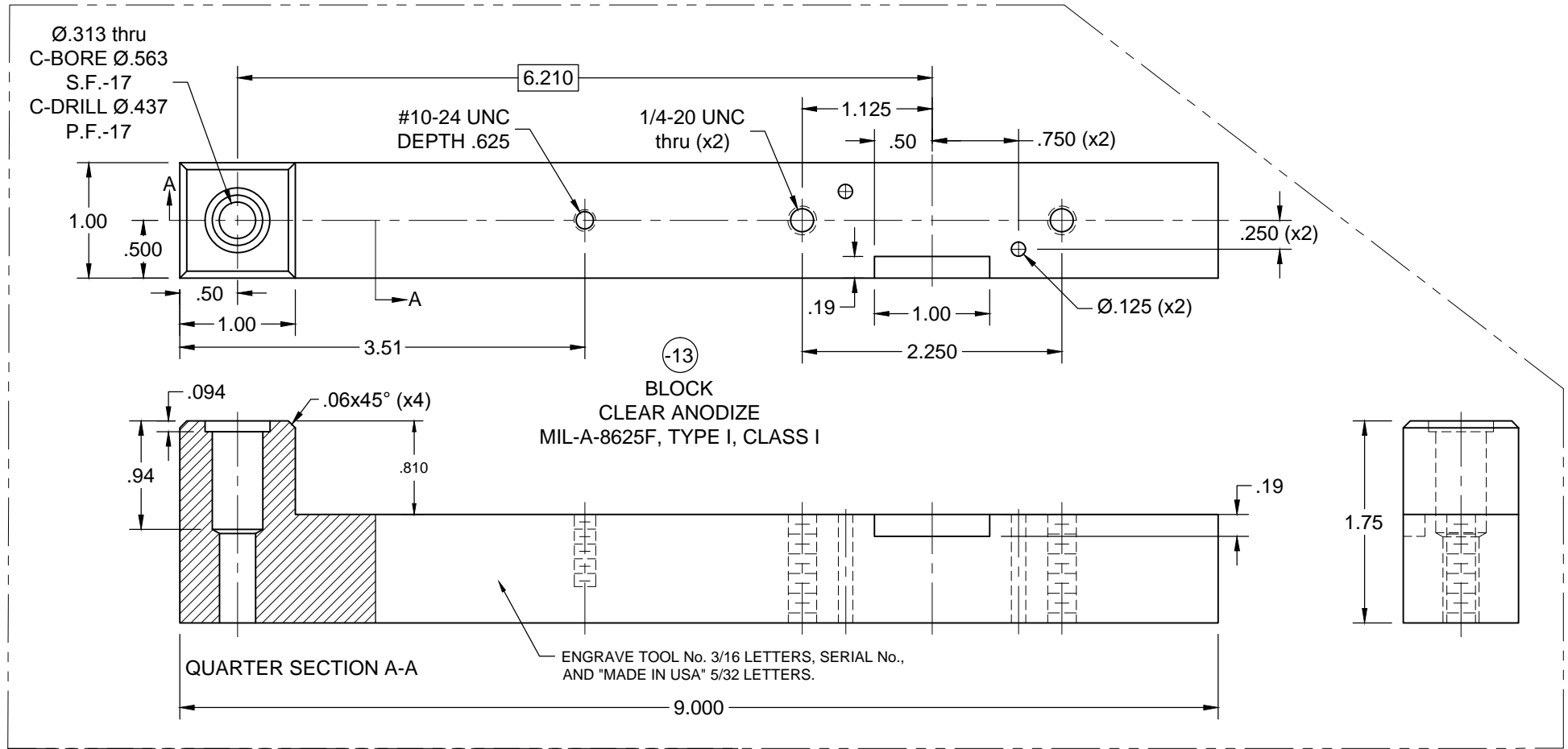
NOTES  
1. RIGGING BLOCK -9 ASSEMBLY IS USED ON MODEL 269D A 333, WITH CENTER DISTANCE OF 6.210.

NOTE:  
WHEN PRESSING -17 INTO -15 USE MACHINING FIXTURE FOR -15. MAKE SURE TO INSERT SHIM STOCK INTO GAP TO KEEP FIXTURE FROM COLLAPSING WHEN PRESSING BUSHING.

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-13	1	BLOCK	6061-T6	1 x 1-3/4 x 9-1/4
			-15	1	LOCATOR	6061-T6	1 x 1-1/4 x 3-1/4
		B/O	-17	2	DRILL BUSHING		Ø1/4 x 3/4 MCMaster-CARR #8492A141
		B/O	-19	2	HEX HEAD CAP SCREW	S.S.	1/4-20 UNC x 3/4
		B/O	-21	2	WASHER	S.S.	Ø1/4 I.D.
		B/O	-23	2	DOWEL PIN	S.S.	Ø1/8 x 1/2
		W/O	-25	2	T- PIN	PLAIN STEEL	Ø1/4 x 3 MCMaster-CARR#98021A419
		B/O	-27	2	COATED LANYARD CABLE	PLATED STEEL	7-19 STRAND; Ø1/16 x 8
		B/O	-29	2	FERRULE	ALUMINUM	Ø1/32
		B/O	-31	2	WIRE CRIMP EYELET		#10
		B/O	-33	1	MACHINE SCREW	S.S.	#10-24 UNC x 3/8
ASSY #							


RED BARN MACHINE	
TITLE PITCH LINK RIGGING BLOCK ASSEMBLY	
DWG NO. 269T1338-9	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-15-07
SHEET 1 of 2	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-15 LOCATOR HT., WAS 1.13 ±.010, NOW 1.105 ±.005 TO MATCH ROTATION OF PITCH LINK CENTER LINE.	8/21/09	WP	
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RED BARN MACHINE				
TITLE				
PITCH LINK RIGGING BLOCK ASSEMBLY				
DWG NO.	269T1338-9,-13, -15 & -25			REV
				2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT		
TOLERANCES ON:		APPROVED		
DECIMALS		HEAT		
.XXX ± .005		FINISH		
.XX ± .01		SPEC		
.X ± .1		SEE PART		
FRACTIONS ± 1/32		USED ON MODEL		
ANGLES ± 5°		SCHWEIZER, SEE NOTES		
UNLESS OTHERWISE SPECIFIED				
1. BREAK ALL SHARP EDGES				
015 X 45° PR. 015 R				
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE	DATE	SHEET		
NTS	8-15-07	2 of 2		

NOT APPROVED FOR PRODUCTION

			
TITLE			
<div style="text-align: center;">— —</div>			
DWG NO.			REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°			DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			USED ON MODEL   
SCALE	N.T.S.	DATE	SHEET
		9-3-08	1 of 1

